



ROOF DETAILS

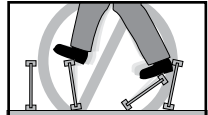
FRAMING AND CONSTRUCTION GUIDE



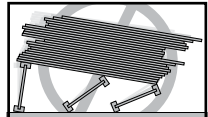
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SAFETY AND CONSTRUCTION PRECAUTIONS



Do not walk on I-joists until fully fastened and braced, or serious injuries can result.



Never stack building materials over unsheathed I-joists. Once sheathed, do not over-stress I-joist with concentrated loads from building materials.

WARNING

I-joists are not stable until completely installed, and will not carry any load until fully braced and sheathed.

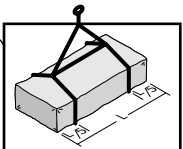
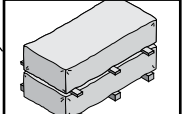
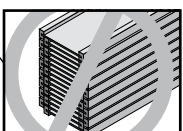
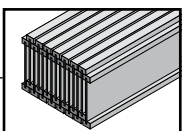
Avoid Accidents by Following these Important Guidelines:

1. Brace and nail each I-joist as it is installed, using hangers, blocking panels, rim board, and/or cross-bridging at joist ends. When I-joists are applied continuous over interior supports and a load-bearing wall is planned at that location, blocking will be required at the interior support.
2. When the building is completed, the floor sheathing will provide lateral support for the top flanges of the I-joists. Until this sheathing is applied, temporary bracing, often called struts, or temporary sheathing must be applied to prevent I-joist rollover or buckling.
 - Temporary bracing or struts must be 1x4 inch minimum, at least 8 feet long and spaced no more than 8 feet on centre, and must be secured with a minimum of two 2-1/2" nails fastened to the top surface of each I-joist. Nail the bracing to a lateral restraint at the end of each bay. Lap ends of adjoining bracing over at least two I-joists.
 - Or, sheathing (temporary or permanent) can be nailed to the top flange of the first 4 feet of I-joists at the end of the bay.
3. For cantilevered I-joists, brace top and bottom flanges, and brace ends with closure panels, rim board, or cross-bridging.
4. Install and fully nail permanent sheathing to each I-joist before placing loads on the floor system. Then, stack building materials over beams or walls only.
5. Never install a damaged I-joist.

Improper storage or installation, failure to follow applicable building codes, failure to follow span ratings for Nordic I-joists, failure to follow allowable hole sizes and locations, or failure to use web stiffeners when required can result in serious accidents. Follow these installation guidelines carefully.

STORAGE AND HANDLING GUIDELINES

1. Bundle wrap can be slippery when wet. Avoid walking on wrapped bundles.
2. Store, stack, and handle I-joists vertically and level only.
3. Always stack and handle I-joists in the upright position only.
4. Do not store I-joists in direct contact with the ground.
5. Protect I-joists from weather, and use spacers to separate bundles.
6. Bundled units should be kept intact until time of installation.
7. When handling I-joists with a crane on the job site, take a few simple precautions to prevent damage to the I-joists and injury to your work crew.
 - Pick I-joists in bundles as shipped by the supplier.
 - Orient the bundles so that the webs of the I-joists are vertical.
 - Pick the bundles at the 5th points, using a spreader bar if necessary.
8. Do not handle I-joists in a horizontal orientation.
9. NEVER USE OR TRY TO REPAIR A DAMAGED I-JOIST.



MAXIMUM ROOF SPANS

MAXIMUM ROOF SPANS FOR NORDIC I-JOISTS

Snow Load = 20 psf, Dead Load = 15 psf

Joist Depth	Joist Series	Slope of 1/4:12 to 4:12			Slope of >4:12 to 8:12			Slope of >8:12 to 12:12		
		On Centre Spacing			On Centre Spacing			On Centre Spacing		
		12"	16"	24"	12"	16"	24"	12"	16"	24"
9-1/2"	Ni-20	20'-4"	18'-5"	16'-0"	19'-1"	17'-3"	15'-0"	17'-7"	15'-11"	13'-10"
	Ni-40x	23'-4"	21'-1"	18'-4"	21'-10"	19'-10"	17'-2"	20'-2"	18'-3"	15'-10"
	Ni-60	23'-9"	21'-6"	18'-8"	22'-4"	20'-2"	17'-6"	20'-7"	18'-7"	16'-2"
	Ni-80	26'-1"	23'-7"	20'-5"	24'-5"	22'-1"	19'-2"	22'-6"	20'-5"	17'-9"
11-7/8"	Ni-20	26'-7"	24'-1"	20'-11"	24'-11"	22'-7"	19'-7"	23'-0"	20'-10"	18'-1"
	Ni-40x	24'-7"	22'-3"	19'-4"	23'-0"	20'-10"	18'-2"	21'-3"	19'-3"	16'-9"
	Ni-60	27'-11"	25'-3"	21'-11"	26'-2"	23'-8"	20'-7"	24'-1"	21'-10"	19'-0"
	Ni-80	28'-6"	25'-10"	22'-5"	26'-9"	24'-3"	21'-1"	24'-8"	22'-4"	19'-5"
14"	Ni-20	31'-1"	28'-2"	24'-5"	29'-2"	26'-5"	23'-0"	26'-11"	24'-4"	21'-2"
	Ni-40x	31'-9"	28'-9"	24'-11"	29'-9"	27'-0"	23'-5"	27'-5"	24'-1"	21'-7"
	Ni-60	32'-9"	29'-8"	25'-9"	30'-9"	27'-10"	24'-2"	28'-4"	25'-8"	22'-4"
	Ni-80	33'-0"	29'-10"	25'-11"	31'-0"	28'-0"	24'-4"	28'-7"	25'-10"	22'-6"
16"	Ni-40x	31'-8"	28'-8"	24'-4"	29'-9"	26'-11"	23'-5"	27'-5"	24'-10"	21'-7"
	Ni-60	32'-6"	29'-5"	25'-7"	30'-6"	27'-7"	24'-0"	28'-1"	25'-6"	22'-2"
	Ni-70	35'-4"	32'-0"	27'-9"	33'-1"	30'-0"	26'-1"	30'-6"	27'-8"	24'-1"
	Ni-80	36'-1"	32'-8"	28'-5"	33'-11"	30'-8"	26'-8"	31'-3"	28'-4"	24'-7"

MAXIMUM ROOF SPANS FOR NORDIC I-JOISTS

Snow Load = 30 psf, Dead Load = 15 psf

Joist Depth	Joist Series	Slope of 1/4:12 to 4:12			Slope of >4:12 to 8:12			Slope of >8:12 to 12:12		
		On Centre Spacing			On Centre Spacing			On Centre Spacing		
		12"	16"	24"	12"	16"	24"	12"	16"	24"
9-1/2"	Ni-20	18'-9"	17'-0"	14'-9"	17'-8"	16'-0"	13'-11"	16'-5"	14'-10"	12'-10"
	Ni-40x	21'-6"	19'-5"	16'-10"	20'-3"	18'-4"	15'-11"	18'-9"	17'-0"	14'-9"
	Ni-60	21'-11"	19'-10"	17'-2"	20'-8"	18'-8"	16'-3"	19'-2"	17'-4"	15'-0"
	Ni-80	24'-0"	21'-8"	18'-10"	22'-7"	20'-6"	17'-9"	21'-0"	19'-0"	16'-4"
11-7/8"	Ni-20	22'-8"	20'-6"	17'-10"	21'-4"	19'-4"	16'-9"	19'-9"	17'-11"	15'-7"
	Ni-40x	25'-9"	23'-3"	19'-8"	24'-3"	21'-11"	19'-0"	22'-6"	20'-4"	17'-8"
	Ni-60	26'-3"	23'-9"	20'-8"	24'-9"	22'-5"	19'-6"	23'-0"	20'-10"	18'-1"
	Ni-70	28'-8"	25'-11"	22'-6"	27'-0"	24'-6"	21'-3"	25'-1"	22'-8"	19'-8"
14"	Ni-20	29'-3"	26'-6"	22'-11"	27'-7"	25'-0"	21'-8"	25'-7"	23'-2"	20'-1"
	Ni-40x	30'-2"	27'-4"	23'-8"	28'-5"	25'-9"	22'-4"	26'-5"	23'-11"	20'-9"
	Ni-60	30'-5"	27'-6"	23'-10"	28'-8"	25'-11"	22'-6"	26'-7"	24'-1"	20'-11"
	Ni-80	29'-2"	26'-2"	21'-4"	27'-6"	24'-11"	20'-11"	25'-6"	23'-1"	20'-1"
16"	Ni-40x	30'-0"	27'-2"	23'-6"	28'-3"	25'-7"	22'-2"	26'-2"	23'-9"	20'-7"
	Ni-60	32'-7"	29'-5"	25'-7"	30'-8"	27'-9"	24'-1"	28'-5"	25'-9"	22'-5"
	Ni-70	33'-3"	30'-1"	26'-2"	31'-5"	28'-5"	24'-8"	29'-1"	26'-4"	22'-11"
	Ni-80	34'-3"	31'-0"	26'-11"	32'-4"	29'-3"	25'-5"	30'-0"	27'-2"	23'-7"

1. Maximum **clear** span applicable to simple-span roof construction with a design roof snow load as shown and dead load of 15 psf. The maximum span is based on the horizontal distance between inside face of supports. The ultimate limit states are based on the factored loads of 1.50S + 1.25D. The serviceability limit states are based on a live load deflection limit of L/360 and a total load deflection limit of L/240, and an importance factor of 0.9.
2. Spans include a cantilever of up to 2 feet on one end of the I-joist.
3. Minimum bearing length shall be 1-3/4 inches for the end bearings, and 3-1/2 inches on end bearing adjacent to cantilever.
4. Bearing stiffeners are **not** required when I-joists are used with the spans and spacing given in these tables, except as required for hangers.
5. These span charts are based on uniform loads. For applications with other than uniformly distributed loads, an engineering analysis may be required based on the use of the design properties.

SI units conversion: 1 inch = 25.4 mm, 1 foot = 0.305 m

MAXIMUM ROOF SPANS FOR NORDIC I-JOISTS

Snow Load = 40 psf, Dead Load = 15 psf

Joist Depth	Joist Series	Slope of 1/4:12 to 4:12			Slope of >4:12 to 8:12			Slope of >8:12 to 12:12		
		On Centre Spacing			On Centre Spacing			On Centre Spacing		
		12"	16"	24"	12"	16"	24"	12"	16"	24"
9-1/2"	Ni-20	17'-4"	15'-8"	13'-7"	16'-7"	15'-0"	13'-0"	15'-5"	14'-0"	12'-1"
	Ni-40x	19'-10"	17'-11"	15'-4"	19'-0"	17'-2"	14'-11"	17'-8"	16'-0"	13'-11"
	Ni-60	20'-2"	18'-3"	15'-10"	19'-5"	17'-6"	15'-2"	18'-0"	16'-4"	14'-2"
	Ni-70	22'-2"	20'-0"	17'-4"	21'-3"	19'-2"	16'-8"	19'-9"	17'-11"	15'-6"
11-7/8"	Ni-20	22'-7"	20'-5"	17'-8"	21'-8"	19'-7"	17'-0"	20'-2"	18'-3"	15'-10"
	Ni-40x	20'-11"	18'-11"	16'-5"	20'-0"	18'-2"	15'-9"	18'-8"	16'-11"	14'-8"
	Ni-60	23'-9"	21'-5"	18'-2"	22'-9"	20'-7"	17'-2"	21'-2"	19'-2"	16'-8"
	Ni-70	24'-3"	21'-11"	19'-0"	23'-3"	21'-1"	18'-3"	21'-8"	19'-7"	17'-0"
14"	Ni-20	26'-5"	23'-11"	20'-9"	25'-5"	23'-0"	19'-11"	23'-8"	21'-5"	18'-7"
	Ni-40x	27'-0"	24'-5"	21'-1"	25'-11"	23'-5"	20'-4"	24'-1"	21'-10"	18'-11"
	Ni-60	27'-10"	25'-2"	21'-9"	26'-9"	24'-2"	20'-11"	24'-10"	22'-6"	19'-6"
	Ni-80	28'-1"	25'-4"	21'-11"	26'-11"	24'-4"	21'-1"	25'-1"	22'-8"	19'-8"
16"	Ni-40x	26'-11"	23'-7"	19'-2"	25'-10"	23'-2"	18'-10"	24'-1"	21'-9"	18'-5"
	Ni-60	27'-8"	25'-0"	21'-8"	26'-6"	24'-0"	20'-10"	24'-8"	22'-4"	19'-5"
	Ni-70	30'-9"	27'-2"	23'-6"	28'-10"	26'-1"	22'-7"	26'-10"	24'-3"	21'-1"
	Ni-80	30'-8"	27'-9"	24'-1"	29'-6"	26'-8"	23'-2"	27'-5"	24'-10"	21'-7"

MAXIMUM ROOF SPANS FOR NORDIC I-JOISTS

Snow Load = 50 psf, Dead Load = 15 psf

Joist Depth	Joist Series	Slope of 1/4:12 to 4:12			Slope of >4:12 to 8:12			Slope of >8:12 to 12:12		
		On Centre Spacing			On Centre Spacing			On Centre Spacing		
		12"	16"	24"	12"	16"	24"	12"	16"	24"
9-1/2"	Ni-20	16'-0"	14'-6"	12'-6"	15'-4"	13'-11"	12'-0"	14'-7"	13'-2"	11'-5"
	Ni-40x	18'-4"	16'-7"	14'-0"	17'-7"	15'-11"	13'-9"	16'-8"	15'-1"	13'-1"
	Ni-60	18'-8"	16'-11"	14'-7"	17'-11"	16'-3"	14'-0"	17'-0"	15'-5"	13'-4"
	Ni-70	20'-5"	18'-6"	16'-0"	19'-8"	17'-9"	15'-4"	18'-8"	16'-11"	14'-8"
11-7/8"	Ni-20	20'-11"	18'-10"	16'-4"	20'-1"	18'-2"	15'-8"	19'-1"	17'-3"	14'-11"
	Ni-40x	19'-4"	17'-6"	15'-1"	18'-7"	16'-9"	14'-7"	17'-7"	15'-11"	13'-10"
	Ni-60	21'-11"	19'-8"	16'-0"	21'-1"	19'-1"	15'-9"	20'-0"	18'-1"	15'-5"
	Ni-70	22'-5"	20'-3"	17'-7"	21'-6"	19'-6"	16'-10"	20'-5"	18'-6"	16'-1"
14"	Ni-20	24'-6"	22'-1"	19'-1"	23'-6"	21'-3"	18'-5"	22'-4"	20'-2"	17'-6"
	Ni-40x	24'-11"	22'-7"	19'-6"	24'-0"	21'-8"	18'-9"	22'-9"	20'-7"	17'-10"
	Ni-60	25'-9"	23'-3"	20'-1"	24'-9"	22'-4"	19'-4"	23'-6"	21'-3"	18'-5"
	Ni-80	25'-11"	23'-5"	20'-3"	24'-11"	22'-6"	19'-6"	23'-8"	21'-5"	18'-7"
16"	Ni-40x	24'-11"	21'-7"	17'-7"	23'-11"	21'-3"	17'-4"	22'-9"	20'-7"	17'-0"
	Ni-60	25'-7"	23'-2"	20'-0"	24'-7"	22'-3"	19'-3"	24'-7"	21'-1"	18'-4"
	Ni-70	27'-9"	25'-1"	21'-8"	26'-8"	24'-1"	20'-11"	25'-4"	22'-11"	19'-11"
	Ni-80	28'-5"	25'-8"	22'-3"	27'-3"	24'-8"	21'-4"	25'-11"	23'-5"	20'-4"

INSTALLING NORDIC I-JOISTS

TYPICAL I-JOIST ROOF FRAMING CONSTRUCTION DETAILS AND INSTALLATION NOTES

1. Installation of Nordic I-joists shall be as shown in Figure 10.
2. Except for cutting to length, or for providing birdsmouth bearings, I-joist flanges must **not** be cut, drilled or notched.
3. I-joists are permitted to be birdsmouth cut at the lower end of the joist only. The birdsmouth cut must have full bearing and not overhang the inside face of the plate. Bearing / web stiffeners are required at the birdsmouth cut on both sides of the web.
4. When beveled bearing plates are used at I-joist supports, I-joist attachment to the bevel plate must be designed to transfer lateral thrust.
5. Concentrated loads should only be applied to the top surface of the top flange. At no time should concentrated loads be suspended from the bottom flange, with the exception of light loads such as ceiling fans or light fixtures.
6. I-joists must be protected from the weather prior to installation.
7. I-joists must not be used in applications where they will be permanently exposed to weather, or will reach a moisture content greater than 16 percent, such as in swimming pool or hot tub areas. They must not be installed where they will remain in direct contact with concrete or masonry.
8. End bearing length must be at least 1-3/4 inches. For continuous framing and roof framing with cantilevers, the intermediate support and end bearing adjacent to the cantilever both must be at least 3-1/2 inches. For multiple-span joists, intermediate bearing length must be at least 3-1/2 inches.
9. Ends of roof joists must be restrained at the bearing to prevent rollover. Rim board or I-joist blocking panels are preferred. Cantilever-end blocking must be placed at the support adjacent to the cantilever, and ends of all cantilever extensions must be laterally braced by a fascia board or other similar methods.
10. Rim board, I-joist blocking panels, or other means of providing lateral support must be provided at all I-joist bearing points.
11. Continuous lateral support of the I-joist's compression flange is required to prevent rotation and buckling. In simple span roof applications, lateral support of the top flange is normally supplied by the roof sheathing. Bracing of the I-joist's bottom flange is also required at interior supports of multiple-span joists and at the end support next to an overhang. Lateral support of the entire bottom flange may be required in cases of load reversal such as those caused by high wind.
12. Nails installed perpendicular to the wide face of the flange shall be spaced in accordance with the applicable building code requirements or approved building plans, but should not be closer than 3 inches on centre for 2-1/2" common wire nails or 6 inches on centre for 3" common wire nails. If more than one row of nails is used, the rows must be offset at least 1/2 inch.
13. Details in Figure 10 show only I-joist-specific fastener requirements. For other fastener requirements, such as wind uplift requirements or other member attachment details, see the applicable building code. The knockouts may be removed to aid ventilation.
14. The top and bottom flanges of the I-joist must be kept within 1/

